



Dart Aerospace Ltd.
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647.1702
Job Sheet 181430



Part No: 647.1702

Job Qty: 6 ea

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 13.07.17 JLM VERIFIED BY:DD IPP REV:B 14.09.26 AS PER DWG C1 DD VERF:JLM

Ship Via:

7280

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Stores/Pkg-1	6	JAN 03 2019
120	Small Fab	6 pcs	9/10/18	9/10/18	0.00	2.46	Small Fab-1	9-8	36 DAS
130	QC	6 pcs	9/10/18	9/10/18	0.00	0.00	QC5		JAN 18 2019 68
190	Small Fab	6 pcs	9/10/18	9/10/18	0.00	2.46	Small Fab-1		36 DAS
200	QC	6 pcs	9/10/18	9/10/18	0.00	0.00	QC5		JAN 23 2019 68
210	Packaging	6 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1	CC K033	9-89
220	QC21-SA	6 Ea	9/10/18	9/10/18	0.00	0.00	QC21	DAG	JAN 23 2019

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note Descriptions: 6. Use clecos. 3- Disassemble parts 4- Debur 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg ***

***TOUCH UP RIVET WITH PRIMER *** PRIMER BATCH: ***

190 - ASSEMBLE AS PER DWG

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	6 pcs (1 ea)	90-Start up Operation	5057140X1 5104213X5
647.1713	Spacer	6 pcs (1 ea)	90-Start up Operation	5109115
647.1714	Plate	6 pcs (1 ea)	90-Start up Operation	5061522X4 5105696
647.1715	Plate	6 pcs (1 ea)	90-Start up Operation	5100567
CR3213-4-4	Rivet, Cherry	132 Ea (22 ea)	90-Start up Operation	5049830X9 510137138
MS21042L3	Nut	6 Ea (1 ea)	90-Start up Operation	5132367
MS27039-1-14	Screw	6 Ea (1 ea)	90-Start up Operation	5120449-40
NAS1149F0332P	Washer	12 Ea (2 ea)	90-Start up Operation	5133206



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Container No: S141464



Part: 647.1702

Job No: 181430

Serial No/Batch: S141464

Revision:

Inspector:

Exp Date:

Instructions:

Date: 01/03/19

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.1712	6	29	0
	647.1713	6	31	0
	647.1714	6	30	0
	647.1715	6	19	0
	CR3213-4-4	132	313	0
	MS21042L3	6	2,567	0
	MS27039-1-14	6	58	0
	NAS1149F0332P	12	2,600	0

Part Specifications

Specifications could not be found.

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